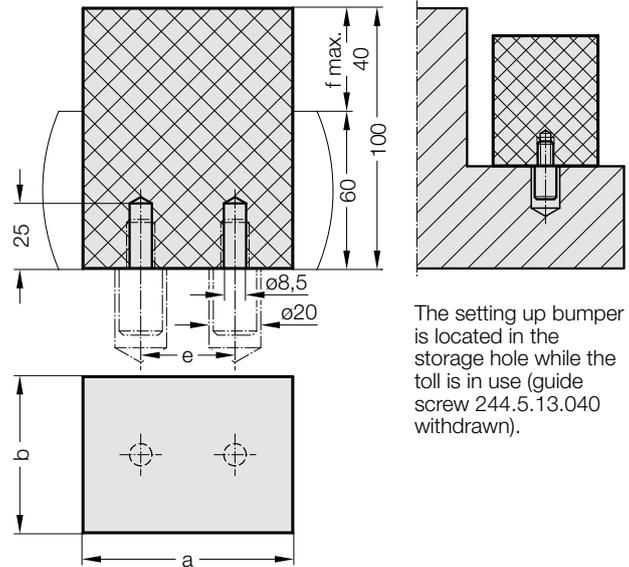


## SETTING-UP BUMPER, SQUARE

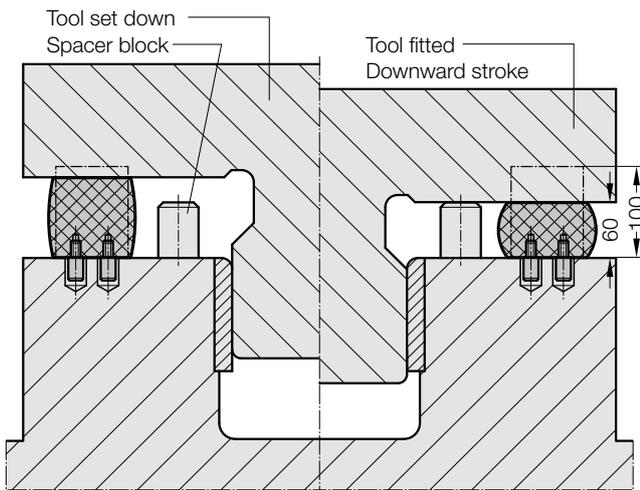


252.7.



The setting up bumper is located in the storage hole while the toll is in use (guide screw 244.5.13.040 withdrawn).

### Mounting example



### Description:

Setting up bumpers are used for setting down and setting up tools and replace shear pins.

### Material:

FIBROFLEX®  
Hardness 95 Shore A

### Attention:

Setting up bumpers are not suitable for continuous use. To prevent damage when setting down tools, ensure that the setting up bumpers are large enough to withstand 1.5 times the weight of the tool (see table).

### Implementation:

1. When setting up slowly move the ram into the bottom position.
2. Clamp the tool, then move the ram back to the top position (with the setting up bumper compressed to a height of 60 mm).
3. After setting up, remove the setting up bumpers and place them in the storage hole on the tool.

### 252.7. Setting-up bumper, square

Order No	a	b	e	Load capacity in daN bei f=20	Admissible tool weight in kg for 4 setting up bumpers f=20/safety factor 1,5
252.7.080.060	80	60	36	2,700	7,100
252.7.100.080	100	80	50	6,200	16,500
252.7.125.100	125	100	60	8,600	22,900
252.7.180.100	180	100	100	13,600	36,200