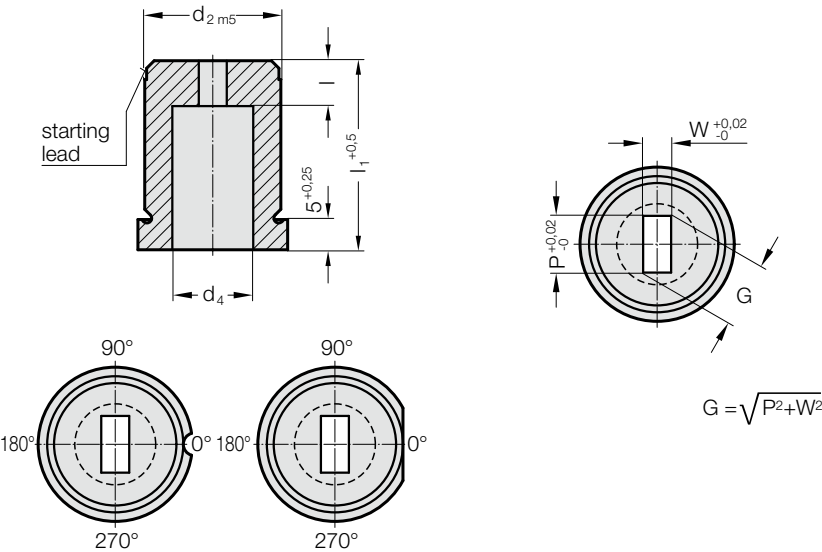


MATRIX WITH SHOULDER, RECTANGULAR, ISO 8977



2637.



2637. Matrix with shoulder, rectangular, ISO 8977

d_2 / Order No	d_3	d_4	W_{min}	G_{max}	l / Order No	l_1 / (Order Code character)	16 (B)	20 (C)	22 (D)	25 (E)	28 (F)	30 (G)	32 (H)	35 (J)
8 / (3)	11	4	1.2	3.5	4 (3)		●	●	●	●	●	●	●	●
10 / (4)	13	5.8	1.2	5	4 (3) 8 (6)		●	●	●	●	●	●	●	●
13 / (5)	16	8	2	7	5 (4) 8 (6)		●	●	●	●	●	●	●	●
16 / (6)	19	9.5	2.4	9	5 (4) 8 (6)		●	●	●	●	●	●	●	●
20 / (7)	23	12	3.2	11	8 (6) 12 (8)		●	●	●	●	●	●	●	●
22 / (8)	25	15	4	14	8 (6) 12 (8)		●	●	●	●	●	●	●	●
25 / (9)	28	17.3	4.8	16	8 (6) 12 (8)		●	●	●	●	●	●	●	●
32 / (10)	35	20.7	5.5	20	8 (6) 12 (8)		●	●	●	●	●	●	●	●
38 / (11)	41	27.7	6.4	27	8 (6) 12 (8)		●	●	●	●	●	●	●	●
40 / (12)	43	27.7	6.4	27	8 (6) 12 (8)		●	●	●	●	●	●	●	●
50 / (14)	53	37	6.4	36	8 (6) 12 (8)		●	●	●	●	●	●	●	●

Material:

HSS

Hardness 62 ± 2 HRC

Execution:

Diameter d_2 , starting lead and face surfaces ground.

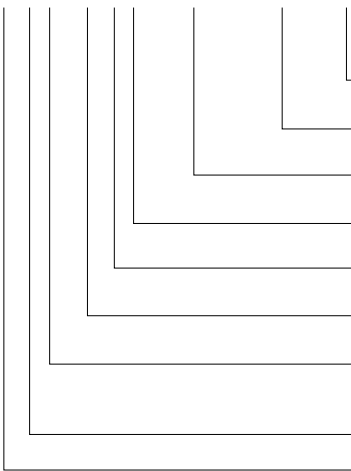
Special dimensions on request.

Note:

With kerf ≤ 0.04 mm, FIBRO rounds off sharp edges if the punch and piercing die bush are ordered together. This reduces the fitting time and the risk of an edge break during operation.

Ordering Code (example): with anti-rotation element

2637.10F8.1350.0650.B2



Anti-rotation element:

Pin $\varnothing$ 4 mm

Angle:

90°

Shape: rectangular, Width W

W = 6,5 mm

Shape: rectangular, Length P

P = 13,5 mm

Shape cutting length: l

12 mm

Length: l_1

28 mm

Diameter: d_2

32 mm

Type:

with shoulder

ISO 8977

Execution:

rectangular

Matrix

Order No

= (2)

Order Code character

= (B)

= 0650

= 1350

Order No

= (8)

Order Code character

= (F)

Order No

= (10)

Order No

= (7)

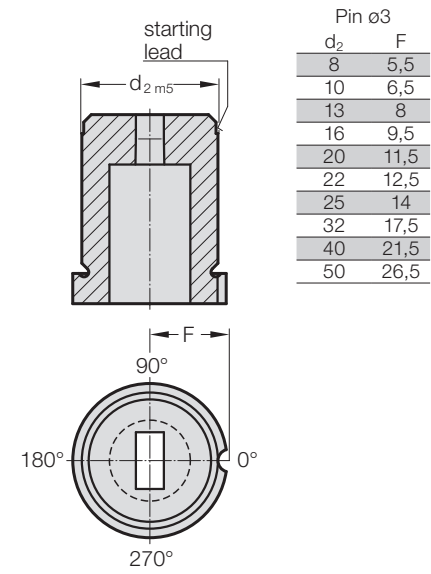
Order No

= (3)

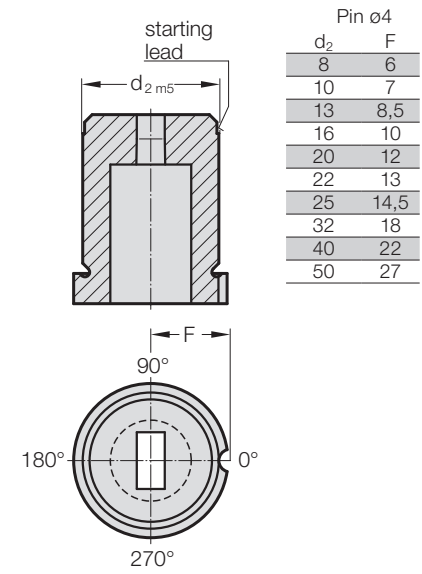
= 26

MATRIXES WITH SHOULDER, CYLINDRICAL, ISO 8977, ANTI-ROTATION ELEMENTS

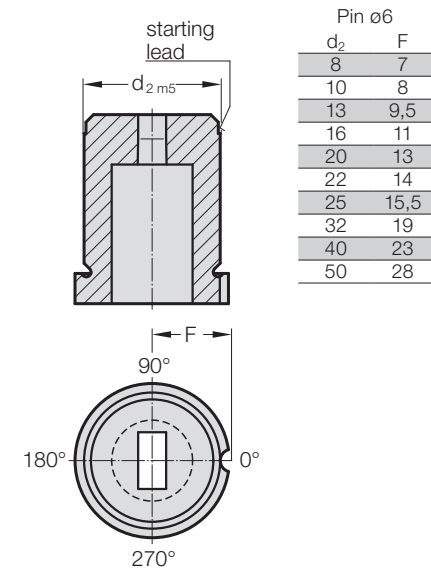
Anti-rotation element 1 (1)



Anti-rotation element 2 (2)



Anti-rotation element 3 (3)



Anti-rotation element 4 (4)

