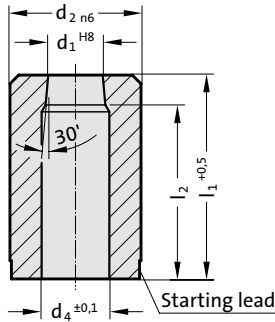


MATRIX WITHOUT COLLAR, DIN 9845 SHAPE A



260.



260. Matrix without collar, DIN 9845 Shape A

Gradation					
d ₁	d ₁	d ₂	l ₁	20	28
0,5 - 1	0.1	5	l ₂	18	
1,1 - 2	0.1	6		17	25
2,1 - 3	0.1	7		17	25
3,1 - 4	0.1	8		17	25
4,1 - 5	0.1	10		16	24
5,1 - 6	0.1	12		16	24
6,1 - 8	0.1	15		16	24
8,1 - 10	0.1	18		16	24
10,1 - 12	0.1	22		15	23
12,1 - 15	0.1	26		15	23
15,1 - 18	0.1	30			23

Material:

HSS

Order No 260.3.

Hardness 62 ± 2 HRC

☞ Description of FIBRO materials for tool and die components see at the beginning of Chapter E.

Execution:

Diameters d₁, d₂ and face surfaces ground.

d₄: For d₁ ≤ 2 mm, d₄ = d₁ + 0,3

For d₁ = 2,1 mm to 4,0 mm, d₄ = d₁ + 0,5

For d₁ = 4,1 mm to 8,0 mm, d₄ = d₁ + 0,7

For d₁ ≥ 8,1 mm, d₄ = d₁ + 1

Other diameters on request.

Ordering Code (example):

Matrix without collar, DIN 9845 Shape A = 260.3.

Cutting diameter d₁ 5.1 mm = 0510.

Length l₁ 20 mm = 020

Order No = 260.3. 0510. 020