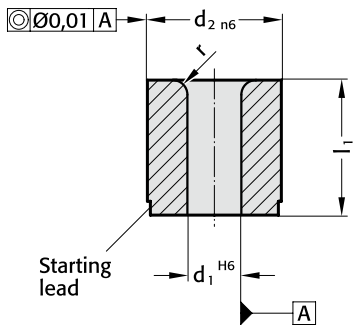


GUIDE BUSH FOR PUNCH, ISO 8978

2621.



Material:

WS
Hardness 60 ± 2 HRC

Description of FIBRO materials for tool and die components see at the beginning of Chapter E.

Execution:

Diameters d₁, d₂ and starting lead ground.

2621. Guide bush for punch, ISO 8978

Gradation				
d ₁	d ₁	d ₂	l ₁	r
1 - 2,4	0.1	5	8	1
1,6 - 3	0.1	6	12.5	1
2 - 3,5	0.1	8	12.5	1.5
3 - 5	0.1	10	16	2
4 - 7,2	0.1	13	16	2
6 - 8,8	0.1	16	20	2
7,5 - 11,3	0.1	20	20	2.5
11 - 16,6	0.1	25	25	2.5
15 - 20	0.5	32	25	4
18 - 27	0.5	40	32	4
26 - 36	0.5	50	40	4

Ordering Code (example):

Guide bush for punch, ISO 8978	=	2621.1.
Diameter of conduit d ₁	6 mm =	0600.
Outer diameter d ₂	16 mm =	1600
Order No	=	2621.1. 0600. 1600