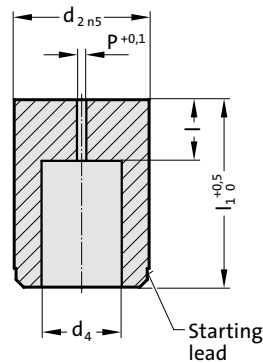


MATRIX WITHOUT SHOULDER, BLANK, ISO 8977

2606.

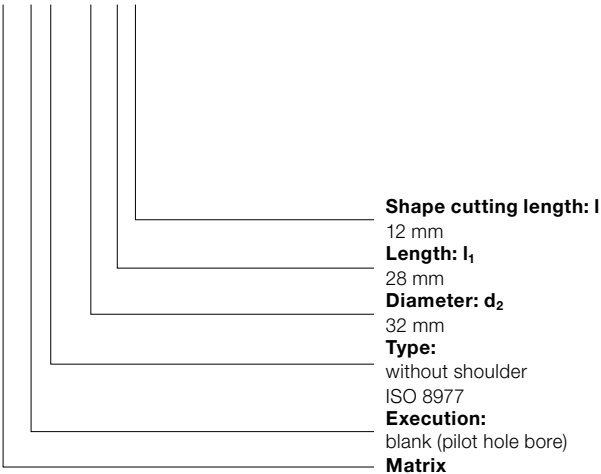


2606. Matrix without shoulder, blank, ISO 8977

d ₂ / Order No	d ₄	P	I / Order No	I ₁ / (Order Code character)	16 (B)	20 (C)	22 (D)	25 (E)	28 (F)	30 (G)	32 (H)	35 (J)	40 (K)
5 / (1)	2.8	0.8	2 (1)		●	●	●	●	●	●	●	●	
6 / (2)	3.5	1	3 (2)		●	●	●	●	●	●	●	●	
8 / (3)	4	1	4 (3)		●	●	●	●	●	●	●	●	
10 / (4)	5.8	1	4 (3) 8 (6)		●	●	●	●	●	●	●	●	
13 / (5)	8	1.2	5 (4) 8 (6)			●	●	●	●	●	●	●	
16 / (6)	9.5	1.2	5 (4) 8 (6)			●	●	●	●	●	●	●	
20 / (7)	12	1.5	8 (6) 12 (8)			●	●	●	●	●	●	●	
22 / (8)	15	1.5	8 (6) 12 (8)			●	●	●	●	●	●	●	
25 / (9)	17.3	1.5	8 (6) 12 (8)			●	●	●	●	●	●	●	
32 / (10)	20.7	1.5	8 (6) 12 (8)			●	●	●	●	●	●	●	
38 / (11)	27.7	1.5	8 (6) 12 (8)					●	●	●	●	●	
40 / (12)	27.7	1.5	8 (6) 12 (8)					●	●	●	●	●	
50 / (14)	37	1.5	8 (6) 12 (8)					●	●	●	●	●	●

Ordering Code (example):

2606.10F8



Shape cutting length: I
12 mm
Length: I₁
28 mm
Diameter: d₂
32 mm
Type:
without shoulder
ISO 8977
Execution:
blank (pilot hole bore)
Matrix

Order No
= (8)
Order Code character
= (F)
Order No
= (10)
Order No
= (6)
Order No
= (0)
= 26

Material:

HSS
Hardness 62 ± 2 HRC

Execution:

Diameter d₂, starting lead and face surfaces ground.
Diameter P is a bored pilot hole for wire EDM.
Special dimensions on request.