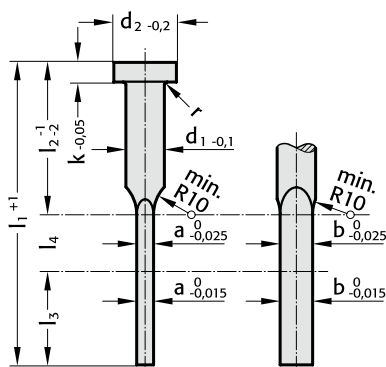


FLAT EJECTOR PIN, HARDENED, SIMILAR TO DIN ISO 8693



263.1.



Material:

WS

Order No 263.1.

Hardness:

Shaft 60 ± 2 HRC

Head 45 ± 5 HRC

Description of FIBRO materials for tool and die components see at the beginning of Chapter E.

Execution:

Shank hardened and precision ground.

Head hot upset-forged.

Note:

Special dimensions a and b available on request.

263.1. Flat ejector pin, hardened, similar to DIN ISO 8693

d ₁	4	4.2	4.2	4.2	5	5	5	6	6	6	6	8	8	8	10	10	12	12
d ₂	8	8	8	8	10	10	10	12	12	12	12	14	14	14	16	16	18	18
k	3	3	3	3	3	3	3	5	5	5	5	5	5	5	5	5	7	7
r	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.8	0.8
a	1	1	0.8	1.2	1	1.2	1.5	1	2	1.5	1.2	1.2	1.5	2	1.5	2	2	2.5
b	3.5	3.8	3.8	3.8	4.5	4.5	4.5	5.5	5.5	5.5	5.5	7.5	7.5	7.5	9.5	9.5	11.5	11.5
l ₁	63	30	25	10														
l ₂	80	40	30	10														
l ₃	100	50	40	10														
l ₄	125	60	50	15														
	160	80	50	30														
	200	100	60	40														
	250	125	60	65														
	315	160	70	85														

Ordering Code (example):

Flat ejector pin, hardened, similar to DIN ISO 8693	=263.1.
Width a	1.5 mm = 15.
Length b	5.5 mm = 055.
Length l ₁	100 mm = 100
Order No	=263.1. 15. 055. 100