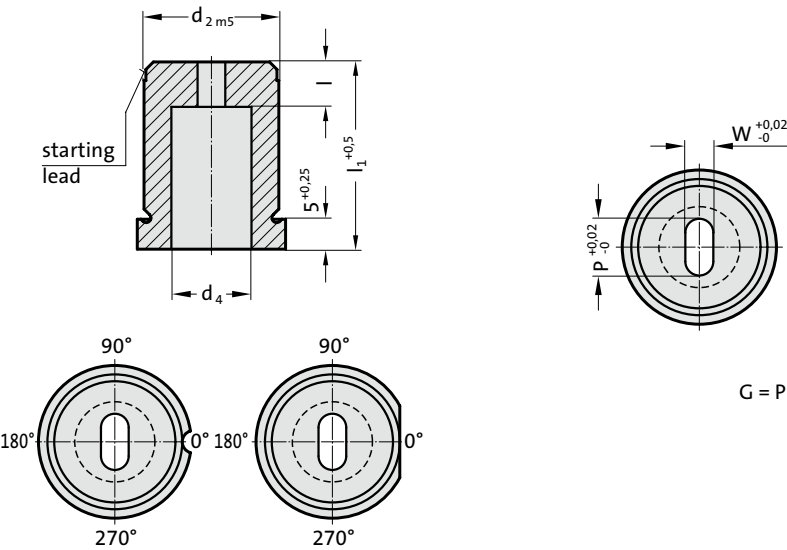


MATRIX WITH SHOULDER, SLOT, ISO 8977



2647.



2647. Matrix with shoulder, slot, ISO 8977

d_2 / Order No	d_3	d_4	W_{min}	G_{max}	l / Order No	l_1 / (Order Code character)	16 (B)	20 (C)	22 (D)	25 (E)	28 (F)	30 (G)	32 (H)	35 (J)
8 / (3)	11	4	1.2	3.5	4 (3)		●	●	●	●	●	●	●	●
10 / (4)	13	5.8	1.2	5	4 (3) 8 (6)		●	●	●	●	●	●	●	●
13 / (5)	16	8	2	7	5 (4) 8 (6)		●	●	●	●	●	●	●	●
16 / (6)	19	9.5	2.4	9	5 (4) 8 (6)		●	●	●	●	●	●	●	●
20 / (7)	23	12	3.2	11	8 (6) 12 (8)		●	●	●	●	●	●	●	●
22 / (8)	25	15	4	14	8 (6) 12 (8)		●	●	●	●	●	●	●	●
25 / (9)	28	17.3	4.8	16	8 (6) 12 (8)		●	●	●	●	●	●	●	●
32 / (10)	35	20.7	5.5	20	8 (6) 12 (8)		●	●	●	●	●	●	●	●
38 / (11)	41	27.7	6.4	27	8 (6) 12 (8)		●	●	●	●	●	●	●	●
40 / (12)	43	27.7	6.4	27	8 (6) 12 (8)		●	●	●	●	●	●	●	●
50 / (14)	53	37	6.4	36	8 (6) 12 (8)		●	●	●	●	●	●	●	●

Material:

HSS

Hardness 62 ± 2 HRC

Execution:

Diameter d_2 , starting lead and face surfaces ground.

Special dimensions on request.

Ordering Code (example): with anti-rotation element

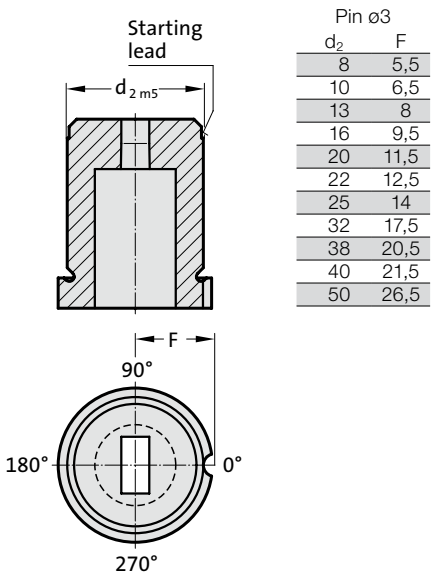
2647.10F8.1350.0650.A3

Anti-rotation element:	Pin $\varnothing$ 6 mm
Angle:	0°
Shape: slot, Width W	W = 6,5 mm
Shape: slot, Length P	P = 13,5 mm
Shape cutting length: l	12 mm
Length: l_1	28 mm
Diameter: d_2	32 mm
Type:	with shoulder
Execution:	ISO 8977
Matrix	slot

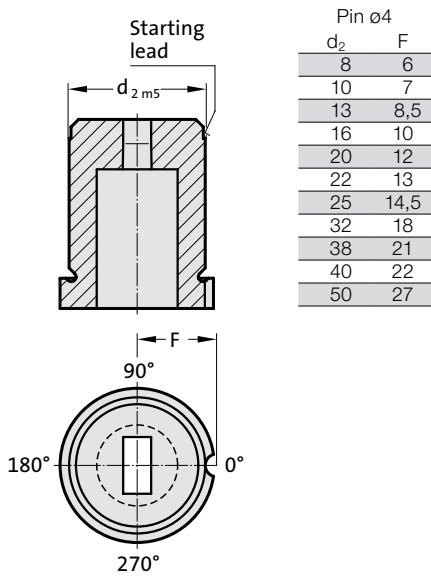
Order No	= (3)
Order Code character	= (A)
	= 0650
	= 1350
Order No	= (8)
Order Code character	= (F)
Order No	= (10)
Order No	= (7)
Order No	= (4)
	= 26

MATRIXES WITH SHOULDER, CYLINDRICAL, ISO 8977, ANTI-ROTATION ELEMENTS

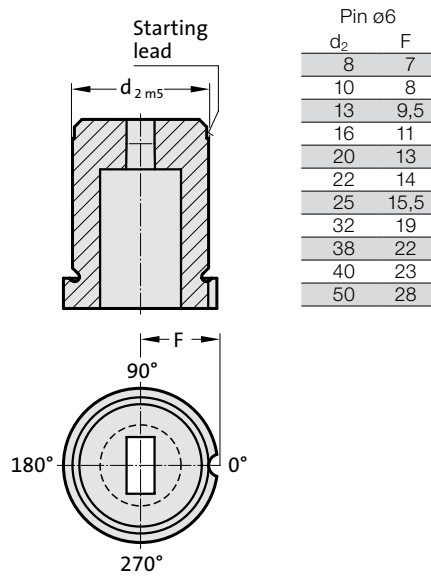
Anti-rotation element 1 (1)



Anti-rotation element 2 (2)



Anti-rotation element 3 (3)



Anti-rotation element 4 (4)

