BALL-LOCK PUNCH, PUNCH LARGER THAN SHAFT, RECTANGLE WITH RADIUSSED CORNERS, WITH EJECTOR PIN, LIGHT DUTY



2754. $\begin{array}{c} \alpha = 90^{\circ} \\ \alpha = 90^{\circ} \end{array}$ $\begin{array}{c} \alpha = 90^{\circ} \\ R \ 0,5 \ \pm 0,01 \ * \end{array}$

 $G = \sqrt{(P-1.0)^2 + (W-1.0)^2} + 1$

2754. Ball-Lock punch, punch larger than shaft, rectangle with radiussed corners, with ejector pin, light duty

					ĺ	80	90	100
d ₂ / Order No	d ₅	W_{min}	G_{max}	I ₁ / Order No	(Order Code character)	(E)	(F)	(G)
13 / (3)	8	5	32	19(2) 30(4)		•	•	•
16 / (4)	8	6.5	38	19(2) 30(4)		•	•	•
20 / (5)	8	8	40	19(2) 30(4)		•	•	•
25 / (6)	8	10	44	19(2) 30(4)		•	•	•
32 / (7)	8	11.5	50	19(2) 30(4)		•	•	•

Material:

HSS

Hardness 62 \pm 2 HRC

Execution:

Shaft and punch shape fine ground. Special dimensions on request.

* For other radius options, see standardised special shapes.

Ordering Code (example):

2754.7F2.3820.1150.B

